



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBF5450-501-1-40
Job Sheet 176398



Part No: RBF5450-501-1-40

Job Qty: 10 ea

Part Name: "F" Model Clutch Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/23/18

Job Tracking No:

Due Date: 4/25/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBF5450-501-1-40 REV:3 IPP REV A 18.02.22 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/25/18	0.00	0.00	Start Up Machining-4		DL 18/04/23
120	Waterjet	10 pcs		4/25/18	0.00	0.50	Waterjet 2 OMAX		DL 18/04/23
130	QC	10 pcs		4/25/18	0.00	0.00	QC2 Machining-5		DL 18/04/23
140	QC	10 pcs		4/25/18	0.00	0.00	QC8 Machining-5		38
150	Small Fab	10 pcs		4/25/18	0.00	1.00	Small Fab-9		PL
160	QC	10 pcs		4/25/18	0.00	0.00	QC5		PL
170	Packaging	10 pcs		4/25/18	0.00	0.00	Packaging3-2		PL
180	QC21-SA	10 Ea		4/25/18	0.00	0.00	QC21	DAS 21 9-80	

Part Op 120 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr if necessary
Descriptions: 150 - CHAMFER BY HAND AS PER DWG
170 - Identify and Stock

APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	.9000 ft (.09 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.250	1	29	0

Part Specifications

Specifications could not be found.

Plex 4/23/18 9:20 AM dart.leroux.jason



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Container No: S064071



Part: RBF5450-501-1-40

Job No: 176398

Serial No/Batch: S064071

Revision: 3

Inspector:

Date: 04/23/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	